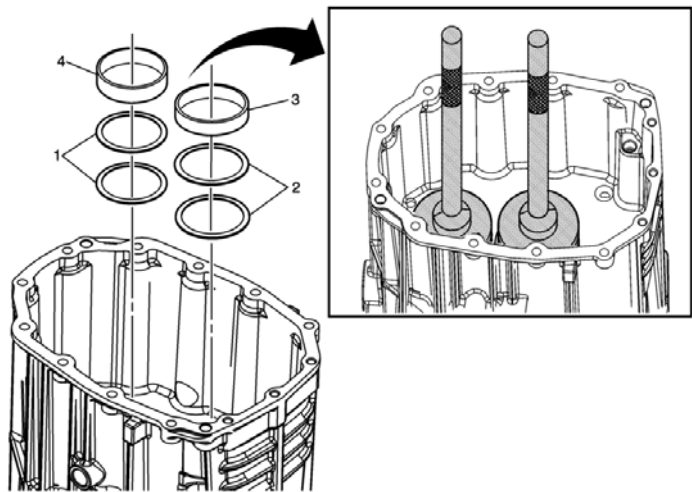


2013 Chevrolet Colorado

Submodel: | Engine Type: | Liters:
Fuel Delivery: | Fuel:



Main Shaft Bearing Race and Counter Gear Bearing Race Installation

Callout	Component Name
Preliminary Procedures	
1.	Prior to installing the bearing race, carefully clean both bearing bore and race.
2.	Prior to installing bearing shims perform the Main Shaft Bearing Shim and Counter Gear Bearing Shim Measurement procedure to determine correct shim.
1	Counter Gear Bearing Shim (Qty: 2) Note: Prior to installing bearing shims perform the Main Shaft Bearing Shim and Counter Gear Bearing Shim Measurement procedure to determine correct shim.
2	Main Shaft Bearing Shim (Qty: 2) Note: Prior to installing bearing shims perform the Main Shaft Bearing Shim and Counter Gear Bearing Shim Measurement procedure to determine correct shim.
	Main Shaft Bearing Race Procedure Install the bearing race without any shim before adjusting the transmission end play.
3	Special Tools - DT 50850 Driver Handle - DT 50855 Mainshaft Bearing Race Installer For equivalent regional tools, refer to Special Tools Counter Gear Rear Bearing Race Procedure Install the bearing race without any shim before adjusting the transmission end play.
4	Special Tools - DT 50850 Driver Handle - DT 50856 Countershaft Bearing Race Installer For equivalent regional tools, refer to Special Tools